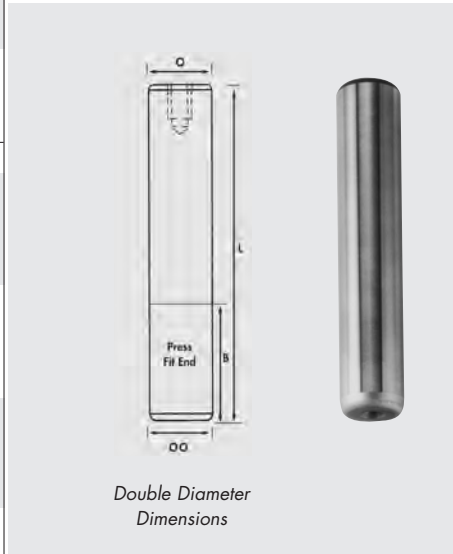


Double Diameter Pins

Double Diameter Pin Selection Guide (-55)

Nominal Pin Diameter O	Length B	Length L	Catalog Number	Nominal Pin Diameter O	Length B	Length L	Catalog Number		
3/4"	1 1/8"	4	5-0616-55	1 3/4"	2 1/4"	6	5-1424-55		
		4 1/2	5-0618-55			6 1/2	5-1426-55		
		5	5-0620-55			7	5-1428-55		
		5 1/2	5-0622-55			7 1/2	5-1430-55		
		6	5-0624-55			8	5-1432-55		
		6 1/2	5-0626-55			8 1/2	5-1434-55		
		7	5-0628-55			9	5-1436-55		
		7 1/2	5-0630-55			9 1/2	5-1438-55		
8	5-0632-55	10	5-1440-55						
1"	1 1/2"	4	5-0816-55			11	5-1444-55		
		4 1/2	5-0818-55			12	5-1448-55		
		5	5-0820-55			13	5-1452-55		
		5 1/2	5-0822-55			14	5-1456-55		
		6	5-0824-55			15	5-1460-55		
		6 1/2	5-0826-55			17	5-1468-55		
		7	5-0828-55			2"	2 1/2"	6	5-1624-55
		7 1/2	5-0830-55					6 1/2	5-1626-55
		8	5-0832-55	7	5-1628-55				
		8 1/2	5-0834-55	7 1/2	5-1630-55				
9	5-0836-55	8	5-1632-55						
9 1/2	5-0838-55	8 1/2	5-1634-55						
10	5-0840-55	9	5-1636-55						
4	5-1016-55	9 1/2	5-1638-55						
4 1/2	5-1018-55	10	5-1640-55						
5	5-1020-55	11	5-1644-55						
5 1/2	5-1022-55	12	5-1648-55						
6	5-1024-55	13	5-1652-55						
6 1/2	5-1026-55	14	5-1656-55						
7	5-1028-55	15	5-1660-55						
7 1/2	5-1030-55	17	5-1668-55						
8	5-1032-55	2 1/2"	3 1/2"	8	5-2032-55				
8 1/2	5-1034-55			8 1/2	5-2034-55				
9	5-1036-55			9	5-2036-55				
9 1/2	5-1038-55			10	5-2040-55				
10	5-1040-55			11	5-2044-55				
11	5-1044-55			12	5-2048-55				
12	5-1048-55			13	5-2052-55				
14	5-1056-55			14	5-2056-55				
1 1/2"	2"			4 1/2	5-1218-55	15	5-2060-55		
				5	5-1220-55	17	5-2068-55		
		5 1/2	5-1222-55	19	5-2076-55				
		6	5-1224-55	3"	4"	9	5-2436-55		
		6 1/2	5-1226-55			10	5-2440-55		
		7	5-1228-55			11	5-2444-55		
		7 1/2	5-1230-55			12	5-2448-55		
		8	5-1232-55			13	5-2452-55		
		8 1/2	5-1234-55			14	5-2456-55		
		9	5-1236-55			15	5-2460-55		
		9 1/2	5-1238-55			17	5-2468-55		
		10	5-1240-55			19	5-2476-55		
		11	5-1244-55						
		12	5-1248-55						
14	5-1256-55								

- Ideal for retro-fits to improve productivity and decrease costly maintenance.
- Proven quality and dependability in dies for years.
- Readily available.
- Oversize press fit end for die shoe and nominal size end for bushing.
- Interchangeable with familiar brands.



Double Diameter Pin Dimensions

Pin Diameter	OO +0 -0.0005	Length of Press Fit B
3/4"	0.752	1 1/8"
1"	1.002	1 1/2"
1 1/4"	1.2525	1 3/4"
1 1/2"	1.5025	2"
1 3/4"	1.7525	2 1/4"
2"	2.0025	2 1/2"
2 1/2"	2.503	3 1/2"
3"	3.003	4"

Guide Pin Tap Sizes

Recommended Seating Torque

Nominal Pin Diameter O	Tap Size	Lbs. - Feet
1 - 1 1/4"	5/16 - 18 N.C.	26
1 1/2 - 1 3/4 - 2"	3/8 - 16 N.C.	47
2 1/2" - 3"	1/2 - 13 N.C.	112